



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4726-1
Job Sheet 176693



Part No: D4726-1

Job Qty: 12 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/27/18

Job Tracking No:

Due Date: 6/22/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 12.10.16 AS PER DWG REV.A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	12 Ea		6/22/18	0.00	0.00	Start Up Machining-3		
100	Bandsaw	12 pcs		6/22/18	0.00	0.28	Bandsaw1		
110	CNC Vertical Machining	12 pcs		6/22/18	0.22	7.19	HAAS1-5		
120	QC	12 pcs		6/22/18	0.00	0.00	QC2 Machining-3		
130	QC	12 pcs		6/22/18	0.00	0.00	QC8 Machining-3		
132	Outsource	12 pcs		6/22/18	0.00	0.00	Outsource4		
134	Packaging	12 pcs		6/22/18	0.00	0.00	Packaging2		
136	QC	12 pcs		6/22/18	0.00	0.00	QC3		
140	Packaging	12 pcs		6/22/18	0.00	0.00	Packaging3-2		
150	QC21-SA	12 Ea		6/22/18	0.00	0.00	QC21		

ATG: P0039a39

MAY 24 2018
MAY 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X02.000	6061-T6 Bar .750 X 2.00	2.1600 ft (.18 ea)	90-Start up Operation	5070780

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X02.000	2	19	0

Part Specifications

Specifications could not be found.



Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Part No. _____	 Container No: S071674 	1230 ROUTE 108, SUITE 101 Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐
NCR No. _____				Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐
Date : _____	Part: D4726-1 Job No: 176693 Serial No/Batch: S071674 Revision: _____ Inspector: _____			thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐
				Large Fab ☐	Composite ☐	Supplier ☐	
				QTY Effective :			MRB (QSI042) Approval
				Disposition			
							Completed By
							Lead hand / Supervisor Approval Verification
							QC / QA Coordinator Approval
				FAULT CATEGORY			
				Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
				Imp ☐	Folio/Program ☐	Outside Dimensions ☐	
				1/Route ☐	Grain ☐	Over/Under tolerance ☐	
				en/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	
				action Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
				amination ☐	Out of Sequence ☐	Part Moved ☐	
				itersink ☐	Off-set ☐	Drawing ☐	
				Too Short ☐	Mislabeled ☐	Finish ☐	
				uctions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	
				Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		Manufacturing Process ☐ Past Due ☐ OTHER : _____					

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	15.02.26	New Issue	KJ	
B	17.07.13	Dimensions updated per Dwg Rev B	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO039939

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No:	PO039939
PO Date:	5/17/18
Due Date:	5/25/18
Purchase Order	
Revision:	
Revision Date:	
Ship-To Contact:	Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		RB H4749-1	Drain Hose Body -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required **17191***	Firmed	5/25/18	10 pcs	0 pcs	10 pcs	\$19.54/pcs	\$195.40
2	176693	D4726-1	Handle - Anodize black, PER IAW MIL-8625F TYPE III CLASS 2 AS PER DWG. - certification of conformity is required	Firmed	5/25/18	12 pcs	0 pcs	12 pcs	\$15.54/pcs	\$186.48
	177625			Firmed	5/25/18	4 pcs	4 pcs	4 pcs	\$15.54/pcs	\$62.16
Sub Total:						16	0	16		\$248.64

Grand Total:	\$444.04
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Order Notes

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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915228

Date: 24-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
16 ea	Part: D4726-1 Handle Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Job: 23125	Rev: B	PO: PO039939 Line: 2
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>24/5/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

DAS
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